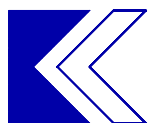


MATERIAL SAFETY DATA SHEET



KNAPP Manufacturing

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Fresno, California 93747 Date Compiled: April 22, 2004

SECTION 1: PRODUCT IDENTIFICATION

Product name: **QFS Quick Finish Stripper**
Synonym/Chemical name/Common name: Cleaner
DOT proper shipping name: Compound, Cleaning Liquid, (Potassium Hydroxide), 8, NA 1760, PG II
Knapp inventory number: 71005

SECTION 2: INGREDIENT INFORMATION

| Hazardous Ingredients | Wgt % | Toxicity Data |
|----------------------------------|-------|---------------------------|
| Caustic Potash CAS# 1310-58-3 | 5.0 | TLV=2 mg/m ³ |
| Butyl cellosolve* (CAS#111-76-2) | 20.0 | TLV=120 mg/m ³ |

This product contains no chemical at a level which poses a significant risk as defined by California Proposition 65.

*This chemical is subject to the reporting requirements of Title III SARA, section 313 of EPCRA (40 CFR 372).

SECTION 3: PHYSICAL CHARACTERISTICS

Specific Gravity (H₂O=1): 1.03 Vapor pressure: 17.2 mm Hg
Solubility in water: Complete pH (Undiluted): 13.1 to 13.7
Evaporation rate (H₂O=1): 1.0 Freezing point: 32°F
Percentage volatile by weight: 83.5
Boiling point: 212°F
Vapor density (Air=1): No vapors are produced
Appearance and odor: Clear, colorless liquid with bland odor

SECTION 4: FIRE AND EXPLOSION HAZARDS

Flash point: Nonflammable
Flash point test method: N/A
Flammability limits: N/A
Extinguishing media: Treat primary fire
Special fire fighting procedures: None
Unusual fire or explosive hazards: None

SECTION 5: REACTIVITY DATA/CONDITIONS TO AVOID

Stability: Stable
Incompatibilities (Conditions to avoid): Do not mix with acids.
Hazardous decomposition products: None
Hazardous polymerization will not occur.
Conditions to avoid: None are known

SECTION 6: HEALTH HAZARDS/FIRST AID

Primary routes of entry: None
Signs and symptoms: Concentrated product is damaging to eyes and unprotected skin.
First aid procedures: For skin contact, flush with large amounts of water. For eye contact, flush with water for at least 15 minutes. If irritation persists, contact a physician.
Use of this product causes no known chronic health effects.

SECTION 7: PERSONAL PROTECTION RECOMMENDATIONS

Respiratory protection: None required
Ventilation: Use with adequate ventilation.
Protective gloves: Rubber gloves are recommended for repeated or prolonged use and for mixing of concentrate.
Eye protection: Guard against splashing in eyes. Chemical goggles are recommended during mixing of concentrated product.

SECTION 8: STORAGE/SPILL/SPECIAL HANDLING INFORMATION

Steps to be taken in case of spill: Spill area will be slippery until spilled material is removed. Remove with rags, mops, or by flushing with water.
Waste disposal: Follow all applicable waste disposal regulations.
Special storage or handling precautions: None
N/D=Not determined N/A=Not applicable

This Material Safety Data Sheet is written and provided in good faith for the sole purpose of providing information for the safe use and handling of this product. It is compiled from technical data believed to be current and correct. It should not be taken as a warranty or representation for which Knapp Manufacturing assumes any legal responsibility. The buyer assumes all responsibilities of using and handling the product in accordance with local, state and federal regulations.